

3		2										1																													
PERMISSIBLE DEVIATIONS FOR LINEAR DIMENSIONS		RANGE		3 - 4		4 - 8		8 - 12		12 - 15		15 - 20		20 - 25		25 - 30		30 - 40		40 - 50		50 - 60		60 - 70		70 - 80		80 - 90		90 - 100		RA									
TOLERANCE		±0.1		±0.2		±0.3		±0.4		±0.5		±0.6		±0.7		±0.8		±1.0		±1.2		±1.5		±2.0		±2.5		±3.0		±4.0		~									
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. 60-229																																									
UNFINISHED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS PER S. 50-102, PT. 1, MEDIUM																				QUALITY OF WELD KINFS PER STD. 60-229, MEDIUM																					
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD. 60-107																				STATUS												PRODUCTION									
WELDING SHALL BE CARRIED OUT AS PER S. 50-106																																									

UNCONTROLLED

10 1 909-29140 PIPE, COLLAR

9 1 909-29014 COVER, UPPER

8 1 909-29102 COVER, LOWER

7 1 RF55971230 HEX SOCKET HEAD CAP SCREW WITH PRE APPLIED NYLOK BLUE PATCH M12x30 IS 2259:2002 / MATL: IS 1357-IP141-24 GR A2-70

6 1 909-29003-06 TAP SEAT Ø34 SUS 304

5 1 909-29003-05 BRACKET 10THK SUS 304

4 1 909-29003-04 SOCKET, JOINT SUS 304

3 1 909-29003-03 BASE 6.5THK SUS 304

2 1 909-29003-02 CONNECTOR Ø38x1.5THK SUS 304

1 1 909-29003-01 PIPE Ø38x2THK SUS 304

S/L No. QTY PART / STOCK No. DESCRIPTION SIZE MATERIAL

PRODUCT DMRC BG METRO CARS

REP DRG

MATERIAL

TEXT

TREAT

COAT

TOTAL

APPROD PV GAYATHRI 24/10/2015

REV'D KRISHNA PRASAD 24/10/2015

CH'D KRISHNA PRASAD 24/10/2015

DRWN PURUSHOTHAMAN 24/10/2015

SCALE NTS SHEET 1 OF 1

DATE 01/12/2015

BY PURUSHOTHAMAN

CHKD BY PURUSHOTHAMAN

DATE 01/12/2015

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